

**IN THE SPECIFICATION:**

Please amend paragraph [0038] of the published patent application, which corresponds to the paragraph bridging pages 17-18 of the originally filed patent application, as follows:

Then, the front end of the stopper blank 28' is press-fitted into the smaller-diameter bore 50' in the rear portion of the movable core blank 18', until the front end of the stopper blank 28' abuts against the step 49. In this case, an operation of press-fitting the stopper blank 28' into the smaller-diameter bore 50' in the rear portion of the movable core blank 18' is easy, because the rear end of the smaller-diameter bore 50' is connected to the larger-diameter bore 53 opening into the rear end of the movable core blank 18' through the tapered step-49 54, and the chamfer 55 is provided around the outer periphery of the front end of the stopper blank 28'.